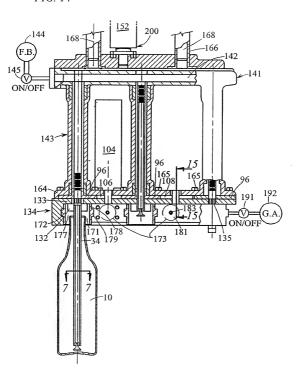
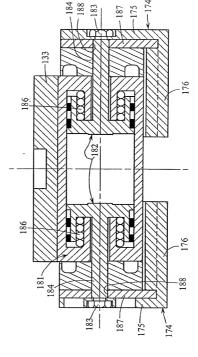


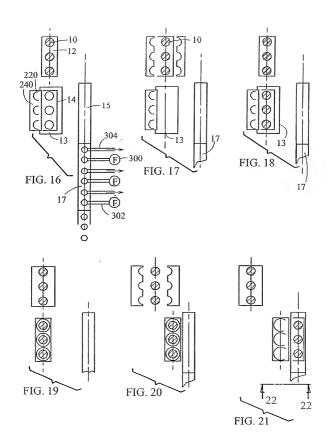
FIG. 14

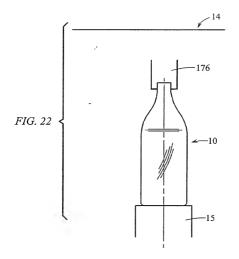


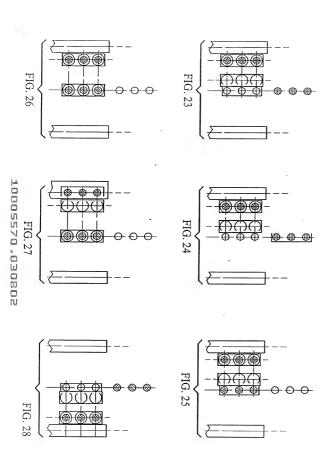


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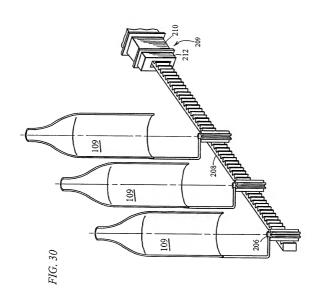
FIG 15

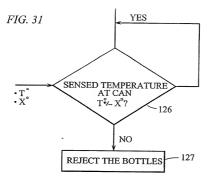


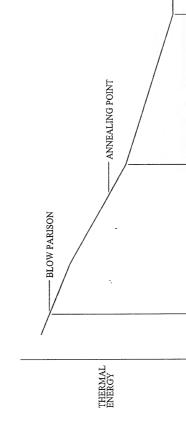




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COOLING TUNNEL

TAKEOUT ASSEMBLY/ DEAD PLATE MECHANISM

BLOW

FIG. 32